



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-642-512
Job Sheet 180938



Part No: D206-642-512

Job Qty: 1 ea

Part Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Comp.



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/18/18

Job Tracking No:

Due Date: 8/10/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV Q SHEETS 33-34 IPP Rev:B 05.09.23 Revised per D206-642 Rev. J KJ/JLM IPP Rev:C 07-02-23
As per IIN D206-642 Rev K JLM IPP rev D 07.06.06 added K642-512 EC IPP Rev:E 07-12-05 ECN 1080p Rev
L DD verified by: IPP REV:F 13.09.06 CHG005/ ECN13-634 DD VERF:JLM IPP REV:G 14.04.28 AS PER
ECN14-520 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/10/18	8/10/18	0.00	0.00	Start Up Stores/Pkg-1	0.00	NOV 13 2018
110	Packaging	1 pcs	8/10/18	8/10/18	0.00	0.00	Packaging1-2	0.00	NOV 13 2018
120	QC	1 pcs	8/10/18	8/10/18	0.00	0.00	QC4	0.00	NOV 13 2018
130	Packaging	1 pcs	8/10/18	8/10/18	0.00	0.00	Packaging3-1	0.00	NOV 13 2018
135	DC	1 pcs	8/10/18	8/10/18	0.00	0.00	DC	0.00	NOV 14 2018
140	QC21-FG	1 Ea	8/10/18	8/10/18	0.00	0.00	QC21	0.00	NOV 14 2018

Part Op 130 - Identify and pack for shipping as per PPP D206-642-512

Descriptions: 135 - Photocopy bluefile and create labels per PPP D206-642-512 CHG006

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D206-642-541	Repl.Skid.,High Gear,Std Wearplates Fits LH/RH, DART Tri-Bag Float Comp.	1 Ea (1 ea)	90-Start up Operation	561418
K642-512	Saddles	1 Ea (1 ea)	90-Start up Operation	5121674

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D206-642-541	1	2	0
	K642-512	1	1	0



Container No: S127392



Part: D206-642-512

Job No: 180938

Serial No/Batch: S127392

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH98-4 Issue 2, FAA STC SA00475SI

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179x1424

Change Record

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Part Number: D206-642-511/-512 (K642-511/-512 SADDLE KITS, INTERNAL)

Description: FLOAT SKIDTUBE , LH/RH

[illegible]

